Error codes

During operation when an error occurs the board will use the led’s to indicate where the problem exists. For motor specific faults the green led will blink 1 time for motor 1, and 2 times for motor 2. The red led will blink from 2 to 9 times depending on the error code.

The error codes are as follows:
2   Battery drop out: Battery capacity low enough to drop below 6 volts while running
3   Low battery: Voltage below 8 volts at start of cycle
4   High battery: Voltage greater than 18 volts
5   Excessive motor current: High amperage, also indicated by 1 side of slide continually stalling.
6   Motor short circuit: Motor or wiring to motor has shorted out.
8   Hall signal not present: Encoder is not providing a signal. Usually a wiring problem.
9   Hall power short to ground: Power to encoder has been shorted to ground. Usually a wiring problem.

When an error code is present, the board needs to be re-set. Energizing the extend/retract switch resets the board. Energize the extend/retract switch again for normal operation.

WARNING!
DO NOT MOVE THE RV UNLESS THE MOTORS ARE PLUGGED IN!
Manual Override - C1 & C2 versions

1. Electronic Manual Override (available on board revision C1 and newer)
   Locate the circuit board
   Press the “mode button” six times quickly, press a 7th time and hold for approximately 5 seconds.
   
   ![Mode Button](image1)

   The red and green LED lights will begin to flash, confirming the override mode.
   Release mode button.
   Back inside coach; use the normal slide control switch to retract the room.
   A video demonstrating this technique can be found on the internet.
   Follow this link: [http://www.youtube.com/watch?v=ymt1Uesf0Pc](http://www.youtube.com/watch?v=ymt1Uesf0Pc)

2. Manually push room in override
   Locate the circuit board.
   Unplug both motors from circuit board (releases motor brake).

   ![Motor Retention Screw](image2)

   Push or pull slide room in as desired; Larger rooms may require several people to push. Keep both sides of room relatively even. When room is completely in, plug both motors back in to the control board (this applies brake for road travel).

3. Disengage motors, manually retract room and travel lock.

   ![Motor Retention Screw](image3)

   Locate and remove motor retention screw located near top of each vertical column.

   ![Pull the motor up until disengaged, about 1/2”](image4)

   Bend back wipe seal and visually locate motor

   Repeat this process for both sides of slide room.
   Push or pull room back in to opening, keep both sides relatively even.
   The room must be travel locked to keep room in place for road travel.
   A video demonstrating this technique can be found on the internet.
   Follow this link [http://www.youtube.com/watch?v=ymt1Uesf0Pc](http://www.youtube.com/watch?v=ymt1Uesf0Pc)
Trouble shooting flow chart

ROOM SLIDE DOESN'T WORK

IS FUSE BLOWN? YES REPLACE FUSE

NO

ARE THERE ANY OBSTRUCTIONS? YES REMOVE OBSTRUCTIONS

NO

ARE THERE ANY ERROR CODES? YES SEE ERROR CODE LIST

NO

IS BATTERY VOLTAGE LOW? YES CHARGE BATTERY

NO

DOES ONLY 1 SIDE MOVE? YES WIL NON MOVING SIDE MOVE WITH HELP?

NO

DO'S TATER, LED'S LIGHT WHEN DIRECTION SWITCH IS PUSHED? YES BOARD FAILURE, REPLACE BOARD

NO

SWITCH OR SWITCH WRENG FAILURE, REPLACE OR REPAIR.

CAN NON MOVING SIDE BE MOVED MANUALLY? YES MOTOR SHAFT IS BROKEN? REPLACE MOTOR

NO

MOTOR STALLING, INCREASE MOTOR AMPERAGE

DIS ENGAGE MOTOR, CAN SLIDE BE MOVED MANUALLY? YES GEAR BOX FAILURE, REPLACE MOTOR

NO

IS THERE DEBRIS IN GEAR RACK? YES REMOVE DEBRIS

NO

DRIVE FAILURE, REPLACE SLIDE UNIT.
Checking Fuses
The Schwintek Inwall Slide requires a minimum of 30 amp fuse. Check the 12 volt fuse box for blown fuses, and replace any if necessary. Consult the rv manufacturers documentation for the location of the 12 volt fuse box, and the location of the Room Slide Controller’s fuse. If the fuse blows immediately upon replacement, there is a problem with the wiring to the Inwall Slide control box. Have qualified service personnel check and repair.

Obstructions
Check outside the rv for possible obstructions: tree, post, car, etc… Check inside the rv for any obstructions: luggage, furniture, open cabinets, etc… Also check for smaller objects that may be wedged under the floor or in the sides of unit. Remove obstructions before proceeding.

Error Codes
Consult rv manufacturer’s documentation for the location of the Inwall Slide Controller. See page 1 for a description of the error codes, and possible problems.

Low Voltage
The Schwintek Inwall Slide Controller is capable of operating the room with as little as 8 volts. But at these lower voltages the amperage requirement is greater. Check voltage at the controller. If voltage is lower than 11 volts, it is recommended that the battery be placed on a charger until it is fully charged. It may be possible to ‘jump’ the rv’s battery temporarily to extend or retract the room. Consult the rv manufacturer’s owners manual on the procedure for ‘jumping’ or charging the battery.

**********Never ‘jump’ or charge the battery from the power connections on the Inwall Controller. Always do this at the battery.*****************

Only 1 side moving
The Schwintek Inwall Room Slide has a separate motor to operate each side of the room. Does only 1 side of the room move a short distance (2 to 4 inches) and stop.

Will non moving side move with help?
If only 1 side of the room is moving, then with someone’s assistance press the switch to extend or retract the room while pushing the non moving side in the appropriate direction. On larger rooms it may be necessary to have 2 or more people pushing the room.

Non moving side moved manually
Try to push the non moving side in and out. If a motor shaft has broken then it will be possible to move that side of the room several inches by hand. Larger rooms may require several people to push.

Debris in the rack
Check all 4 gear racks on the side of the room for debris.

Do status led’s light
Consult the rv manufacturers documentation for the location of the Room Slide Controller. When the room slide direction switch is actuated, do the status led’s light up. Check this in both the extend and retract modes.

IF YOU HAVE ANY PROBLEMS OR QUESTIONS CONSULT YOUR LOCAL AUTHORIZED DEALER OR CALL LIPPERT AT:
(866) 524-7821.

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<table>
<thead>
<tr>
<th>MODEL</th>
<th>LOCATION</th>
<th>NOTES</th>
</tr>
</thead>
<tbody>
<tr>
<td>1062</td>
<td>SYNCRO CONTROLLER IS LOCATED ON THE CIRCUIT BOARD LOCATED IN THE CAB OVER STEP COMPARTMENT.</td>
<td>OPEN THE CAB OVER STEP COVER TO ACCESS THE CONTROLLER. THE CONTROLLER IS LOCATED ON THE UPPER RIGHT CORNER OF THE CIRCUIT BOARD</td>
</tr>
<tr>
<td>1172</td>
<td>SYNCRO CONTROLLER IS LOCATED IN THE EXTERIOR ELECTRICAL ACCESS COMPARTMENT ON THE REAR WALL</td>
<td>OPEN THE EXTERIOR RIGHT ACCESS DOOR ON REAR WALL TO ACCESS THE CONTROLLER</td>
</tr>
<tr>
<td>1575</td>
<td>SYNCRO CONTROLLER IS LOCATED IN THE EXTERIOR FORWARD ROAD SIDE STORAGE COMPARTMENT</td>
<td>OPEN THE FORWARD EXTERIOR COMPARTMENT DOOR AND CONTROLLER IS ON THE RIGHT NEXT TO THE WATER PUMP</td>
</tr>
<tr>
<td>1685</td>
<td>SYNCRO CONTROLLER IS LOCATED IN THE SECOND LARGE EXTERIOR FORWARD ROAD SIDE STORAGE COMPARTMENT</td>
<td>OPEN THE LARGE FORWARD EXTERIOR COMPARTMENT DOOR AND CONTROLLER IS ON THE RIGHT</td>
</tr>
<tr>
<td>2155</td>
<td>CURB SIDE SYNCRO CONTROLLER IS LOCATED BEHIND THE WHEEL WELL COVER GRILL. ROAD SIDE SYNCRU CONTROLLER IS LOCATED IN THE CABINET TO THE RIGHT OF THE ROAD SIDE SLIDE-OUT. REMOVE THE GRILL AT THE BOTTOM OF THE CABINET.</td>
<td>REMOVE THE GRILLS TO ACCESS THE CONTROLLERS</td>
</tr>
<tr>
<td>2285</td>
<td>THE SYNCRO CONTROLLER IS LOCATED IN THE LOWER PORTION OF THE ENTERTAINMENT END PANEL.</td>
<td>REMOVE THE ACCESS PANEL ON THE ENTERTAINMENT CABINET END PANEL TO ACCESS THE CONTROLLER.</td>
</tr>
<tr>
<td>2295</td>
<td>SYNCRO CONTROLLER IS LOCATED IN THE FORWARD PORTION OF THE INTERIOR RIGHT SIDE SLIDE-OUT COVER NEXT TO THE ROAD SIDE BEDROOM ENTRANCE</td>
<td>OPEN THE FORWARD REMOVABLE COVER ON THE INTERIOR RIGHT SIDE SLIDE-OUT COVER TO ACCESS THE CONTROLLER</td>
</tr>
</tbody>
</table>